

Date: Monday, 18/08/2008 3:44:10 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: AFT BLADE FOLD ASSY WELDMENT	
Job Number	: 41363		Part Number	: PB674300109	
Estimate Number	: 13503		Drawing Number	: B6743001 P.6	
P.O. Number	:		Project Number	: N/A	
This Issue	: 18/08/2008 S.O. No. :		Drawing Revision	: B1	
Prsh Rev.	: NC		Material	:	
First Issue	: / / Type : LARGE FAB ASSY		Due Date	: 18/09/2008 Qty: 18	
Previous Run	: 40772		Um:	Each	
Written By	:				
Checked & Approved By	: <u>JL 08-8-18</u>				
Comment	: Est Rev:A 08-06-25 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001211	Square Tubing	
		12	
		Comment: Qty.: 6.0000 Each(s)/Unit Total : 48.0000 Each(s)	
		Square Tubing batch: <u>341487</u>	<u>P08-10-20</u>
2.0	PB6743001209	Square Tubing	
		3	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Square Tubing batch: <u>10000x2m</u> 1340595 x 2m	<u>P08-10-20</u>
3.0	PB6743001201	Square Tubing	
		84	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)	
		Square Tubing batch: <u>10000x2m</u> 1341572	<u>P08-10-20</u>
4.0	PB6743001203	Square Tube	
		12	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Square Tube batch: <u>10000x2m</u> 1341769	<u>P08-10-20</u>
5.0	PB6743001239	Square Tube	
		2	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Square Tube batch: <u>10000x2m</u> 1341909	<u>P08-10-20</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0	PB6743001235	Outer Tube  <i>#2</i>
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Outer Tube batch: <u>341490</u>		 <i>PLC08-10-20</i>
7.0	PB6743001229	Outer Tube  <i>#2</i>
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Outer Tube batch: <u>341489</u>		 <i>PLC08-10-20</i>
8.0	PB6743001213	Flanged Hook  <i>4</i>
Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Flanged Hook batch: <u>341488</u>		 <i>PLC08-10-20</i>
9.0	PB6743001311	Restraint  <i>8</i>
Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Restraint batch: <u>341211</u>		 <i>PLC08-10-20 - Part E</i>
10.0	PB6743001277	Contoured Hinge Arm  <i>4</i>
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Contoured Hinge Arm batch: <u>341499</u>		 <i>PLC08-10-20</i>
11.0	PB6743001243	Handle Arm Extension  <i>1</i>
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Handle Arm Extension batch: <u>34040211</u>		 <i>PLC08-10-20</i>
12.0	D34409	Tube Detent Clip Base  <i>1</i>
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Tube Detent Clip Base batch: <u>341205</u>		 <i>PLC08-10-20</i>

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Part Number: PB674300109

Job Number:



Seq. #:	Machine Or Operation:	Description :
13.0	D344013	Bracket 4
14.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Bracket batch:- B41452	<i>CPL 08-10-20</i>
15.0	QC9	VISUAL WELDING INSPECTION
	Comment: VISUAL WELDING INSPECTION	<i>108/10/21 (2)</i>
16.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	<i>508/10/21 (2)</i>
17.0	POWDER COATING	POWDER COATING <i>M106316 (2)</i>
	Comment: POWDER COATING ***in detail D, mask in between -311 prior to paint*** ***mask 1.750" on the end of -243 prior to paint*** ***mask inside of D3440-9 prior to paint***	
	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 START TIME: <i>1-00</i> OVEN TEMPERATURE: <i>320 0F</i> FINISH TIME: <i>1-30</i>	<i>mf 08/10/21</i>
18.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	<i>fx 08/10/21 (2)</i>
19.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	<i>CPL 08-10-21</i>

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20.0	QC21	FINAL INSPECTION/W/O RELEASE
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08/10/23 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



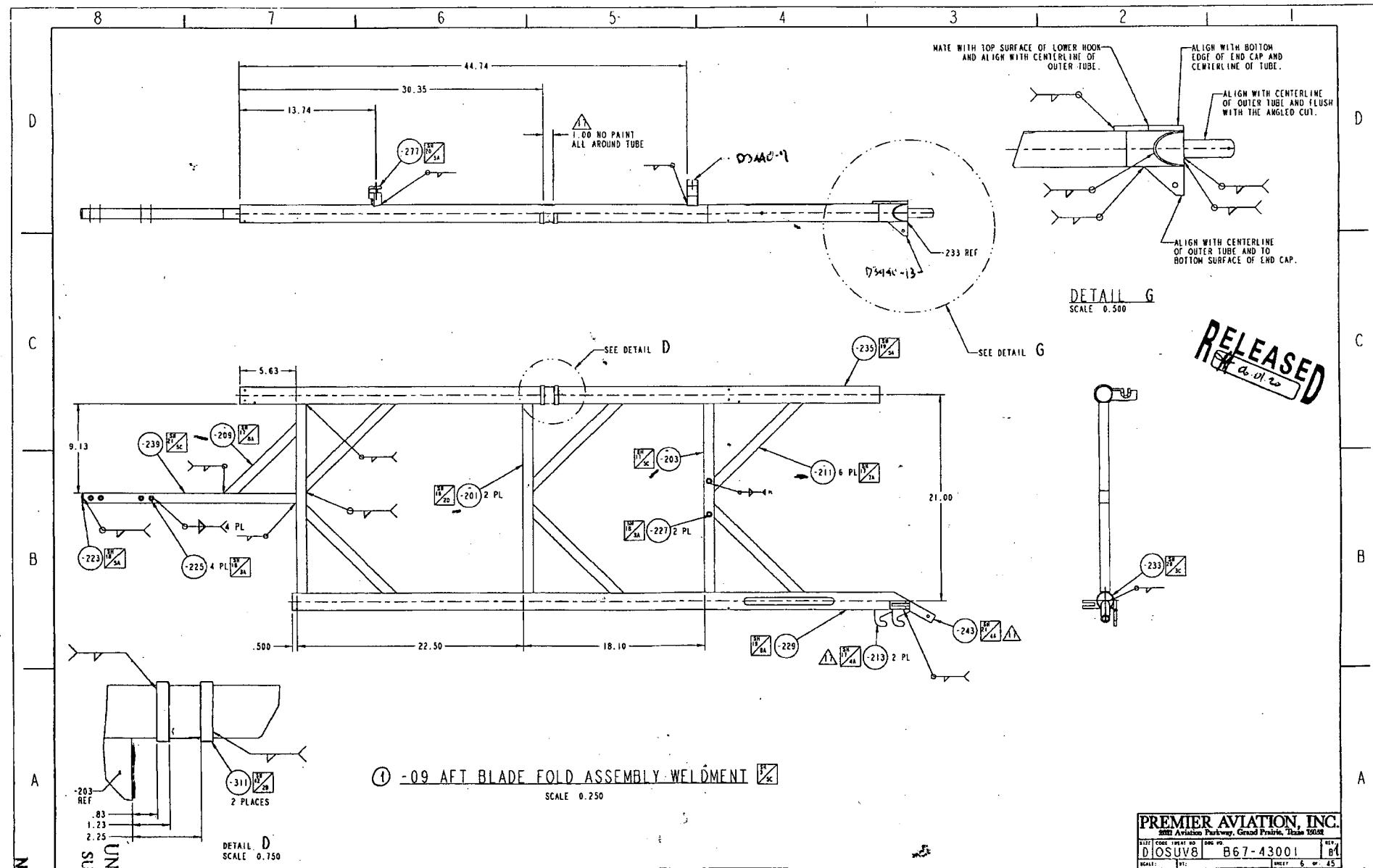
MF 08-10-22

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NO 24 (363)

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

ENGINEERING

RETURN TO

SHOP COPY

PREMIER AVIATION, INC.
200 Aviation Parkway, Grand Prairie, Texas 75090

DATE	RECEIVED	DOC NO.
DOSUV8	B67-43001	REV. B1
SCALE	WT.	SPR. 6 w/ 45

ORIGINAL